



Material - DIN EN 12164 CuZn36Pb2As (CW602N)

Standard Specification for Copper and Copper Alloy Rod for Free Machining Purpose

Group - Non Ferrous Copper Alloys

Sub Group - DIN EN 12164 CuZn36Pb2As Copper and Copper Alloy Rod for Free Machining Purpose Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Rod

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.050 max.		
Iron	Fe %	0.100 max.		
Manganese	Mn %	0.100 max.		
Lead	Pb %	1.700 - 2.800	As Raw or Solution Heat Treated	
Nickel	Ni %	0.300 max.		
Arsenic	As %	0.020 - 0.150		
Tin	Sn %	0.100 max.		
Other	Ot %	0.200 max.		-
Copper	Cu %	61.000 - 63.000	Mechanical Properties	
Zinc	Zn %	Balance	Tensile Strength in Mpa	280 min.
-	-	-	Yield Strength in Mpa	120 min.
-	-	-	Elongation in %	20 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HV	80 min.
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
CuZn36Pb2As	GOST	Russia	Rod	
CuZn36Pb2As	ONORM	Australia	Rod	
CW602N	ONORM	Australia	Rod	
CuZn36Pb2As	EN	European Union	Rod	
CW602N	EN	European Union	Rod	
CuZn36Pb2As	NBN	Belgium	Rod	
CW602N	NBN	Belgium	Rod	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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